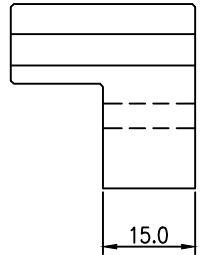
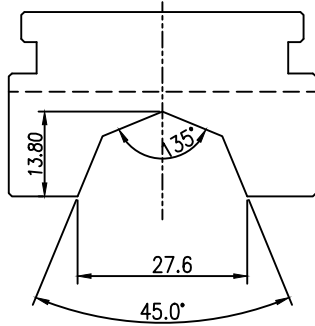
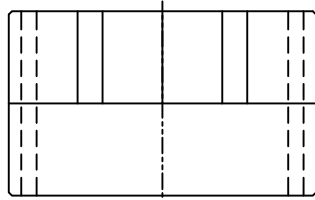
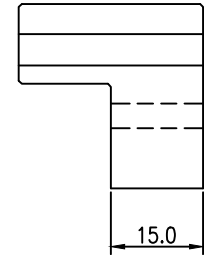
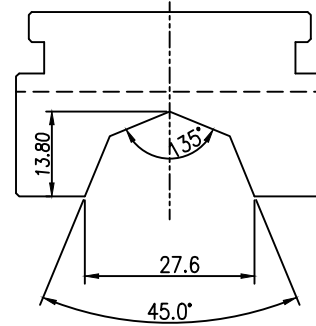
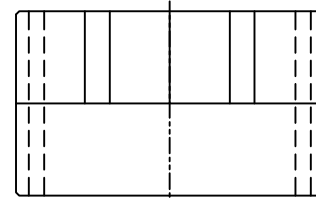


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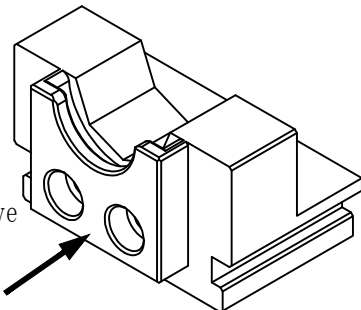
REVISIONS					
REV	ECN	DESCRIPTION	BY	APPR	DATE
01	--	INITIAL RELEASE	Jenson	Bill	01/29/2019



upper die
上模



lower die
下模



It is recommended to add a copper sleeve locating block to the lower die of the jig, as shown in the right figure

建议在压接治具的下模上增加一个铜套定位块，如右图所示

NOTE :
The crimping die for the No. 84103410 H+S shielded cable (120mm²)
注意：
压接模适用于编号 84103410 的H+S 屏蔽线缆（120平方）

		Amphenol Technical Products International GZ				PART NAME:	
		第一角投影 FIRST ANGLE PROJECTION	页面 SHEET	幅面 SIZE	版次 REV.	比例 SCALE	Crimping die for the 120mm ² copper ring of Gen II
签名 SIGNATURE		日期 DATE		UNLESS OTHERWISE SPECIFIED		DWG NO:	
制图 DRAWN	Jenson	01/29/2019		1) All dimensions are in metric(mm). 2) Tolerances are as follows:		275275150D120	
审核 CHECKED				1 PL DEC ±0.05 2 PL DEC ±0.02 3 PL DEC ±0.01		CUST PART #:	
批准 APPROVAL				Surf texture: 1.6 ✓ Angles ±30'		CUST REV.:	
